



### CONFLEX XL

# TEXTURE HIGH BUILD A5-800 SERIES

#### **CHARACTERISTICS**

ConFlex XL Texture High Build Coating is an elastomeric coating which provides excellent flexibility, durability, and weather resistance. This product will protect against wind-driven rain when used on tilt-up, precast, or poured-in-place concrete, CMU, and stucco.

This may be applied to a surface with a pH of 6 to 12.

Color: Most colors
1 coat system, spray applied,

coverage per coat:

70-80 sq ft/gal

20.0 - 23.0 mils wet; 9.4 - 11.0 mils dry Coverage will vary with the substrate and the texture.

#### Drying Time, @ 77°F, 50% RH:

temperature and humidity dependent

Touch: 4 hours
Recoat: 24 hours
Flash Point: N/A
Finish: 0-10 units @ 85°
Tinting with Blend-A-Color:

Baseoz/galStrengthExtra White Base 0-5100%Deep Base4-12100%Vehicle Type:Acrylic

A5W800

VOC (less exempt solvents):

 $\begin{array}{c} 93 \text{ g/L}; & 0.77 \text{ lb/gal} \\ \text{Volume Solids:} & 49 \pm 2\% \\ \text{Weight Solids:} & 60 \pm 2\% \\ \text{Weight per Gallon:} & 10.4 \text{ lb} \\ \text{OTC Compliant} \end{array}$ 

#### **Mildew Resistant**

This coating contains agents which inhibit the growth of mildew on the surface of this coating film.

## PHYSICAL PROPERTIES Wind-Driven Rain Test .................. Passes

ASTM D6904-03
1 ct Loxon Primer at 3.2 mils dft
2 cts ConFlex XL at 6.0-7.5 mils dft/ct
Water Vapor Permeance ........ 22 perms
Based on ASTM D1653
1 ct ConFlex XL at 9.4 mils dft,
14 day cure @ 77°F & 50% RH

1 ct ConFlex XL at 9.4 mils dft, 14 day cure @ 77°F & 50% RH

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Freeze - Thaw Resistance ...... Passes Based on ASTM D2243

Low Temperature Flexibility ..... Passes ASTM D522 - Method B @ 10°F

#### **SPECIFICATIONS**

A minimum total dry film thickness of 12 - 15 mils of topcoat (excluding texture) and a surface with 10 or less pinholes per square foot is required for a waterproofing system.

#### Concrete, Stucco

1 ct. Loxon Acrylic Primer

1 ct. ConFlex XL High Build (optional)

1 ct. ConFlex XL Texture High Build

#### Concrete Block, CMU, Split-face Block

tct. Loxon Surfacer
 Loxon Acrylic Primer
 tct. ConFlex XL High Build
 tct. ConFlex XL Texture High Build

#### **Previously Coated**

1 ct. Loxon Conditioner

1 ct. ConFlex XL Texture High Build

#### **SURFACE PREPARATION**

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with PrepRite® ProBlock® Primer Sealer.

#### Concrete, Stucco

If needed, pressure clean with a minimum of 2100 psi to remove all dirt, dust, grease, oil, loose particles, laitance, foreign material, peeling and defective coatings, chalk, form release agents, moisture curing membranes, etc. Remove all mildew. Allow the surface to dry thoroughly. Concrete and mortar must be cured at least 7 days at 75°F. On tilt-up and poured-in-place concrete, commercial detergents and sandblasting may be necessary to remove sealers, release compounds, and to provide an anchor pattern. Fill bugholes, air pockets, cracks, and other voids with ConSeal™ Sealant or Patch.

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#### SURFACE PREPARATION

Masonry surfaces must be dry, 15% or less of water, and within a pH range of 6 to 12. If the pH is above 12, prime the surface first with Loxon Primer or Loxon Surfacer.

**Sealing and Patching**—After cleaning the surface thoroughly, prime any bare surface with Loxon Acrylic Primer, apply ConSeal Sealant or Patch if needed, allow to dry, then topcoat.

To improve the performance consider:

- Use caution when preparing the substrate to create a uniform surface.
- Cracks, crevices, and through-wall openings must be patched using ConSeal Sealant or Patch.
- Fill voids and openings around window and doors using ConSeal Sealant or Patch.
- Stripe coat all inside and outside corners and edges with 1 coat of ConFlex XL High Build Coating.

#### **APPLICATION**

Apply at temperatures between 50°F and 100°F. **Do not reduce.** 

**Brush, small areas only -** Use a nylon/polyester brush. Avoid over-brushing which causes air bubbles.

**Roller, small areas only -** Use a ½" to 1½" nap synthetic roller cover. Avoid rapid rolling which causes bubbling.

Must be specifically designed for aggregate coatings

#### **Spray**

Graco	Graco RTX 1500
Pressure	30-35 psi air to the pump
Tips:	3/16" or 1/4"
Reduction	none
Titan	Super Tex 6
Pressure	35 psi air to the pump.
Hose	
Tips	3/16" or 1/4"

The substrate and its condition will determine the application procedure. Considerations to minimize pinholes:

- 2 coat application with overnight drying between coats
- · Spray application with backrolling
- Power rolling

#### **CLEANUP INFORMATION**

Clean spills and spatters immediately with soap and warm water. Clean hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with mineral spirits to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using mineral spirits.

#### **CAUTIONS**

For exterior use only. Protect from freezing.

Non-photochemically reactive.

Not for use in areas subject to wear, as the texturing material may wear off of the surface.

Not for use on horizontal surfaces (floors, roofs, decks, etc.) where water will collect. Not for use on overhead horizontal surfaces (under sides of balconies, soffits, etc.) Not for use below grade. Will not withstand hydrostatic pressure.

#### CAUTIONS

CAUTION contains CRYSTALLINE SILICA and ZINC. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Adequate ventilation required when sanding or abrading the dried film. If adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release crystalline silica which has been shown to cause lung damage and cancer under long term exposure. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN. HOTW 08/30/2006 A05W00800 09 00

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